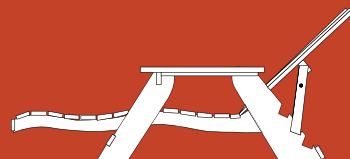
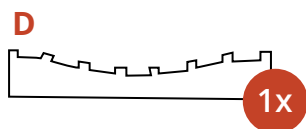
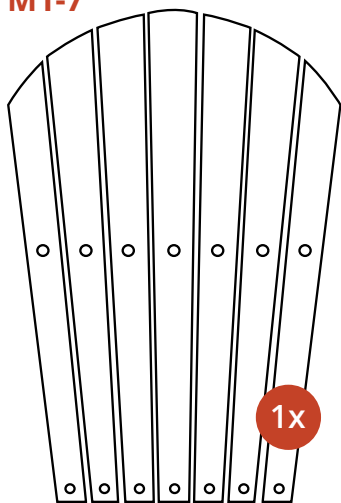


PACKAGE CONTENT

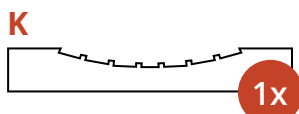
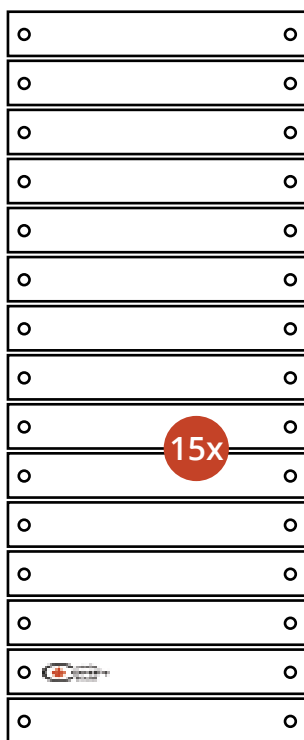
Wood
Sun Lounger
CSL 300



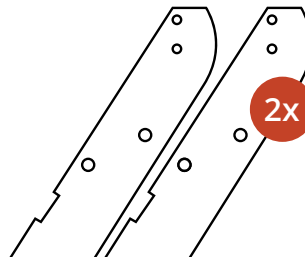
M1-7



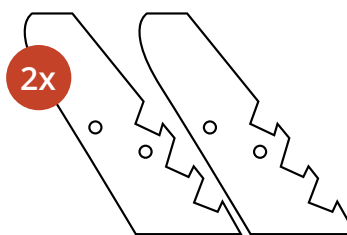
B



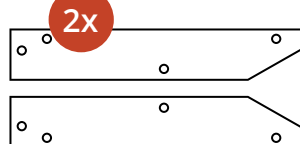
E



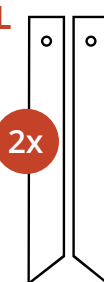
F



I



L



H



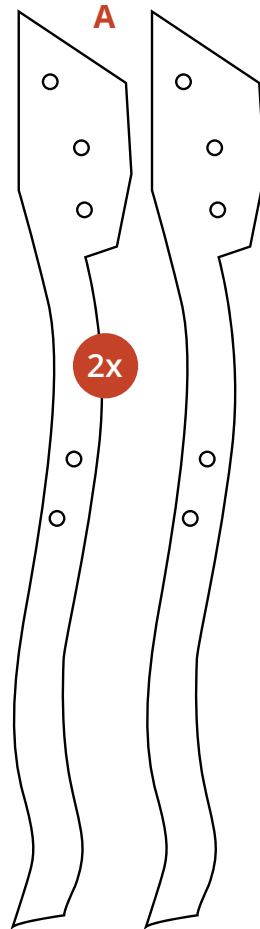
G



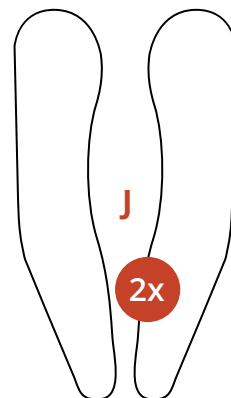
M



A



J



FASTENERS



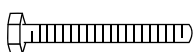
8x



20x



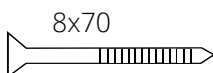
64x



8x



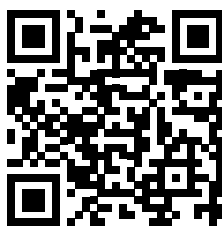
6x



4x

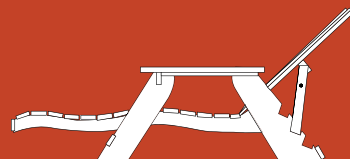
ASSEMBLY VIDEO

[Watch video](#)



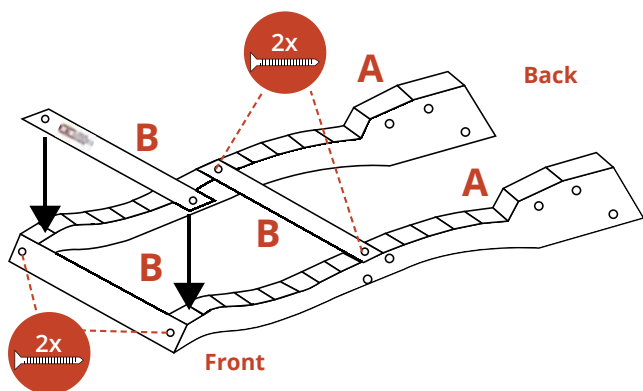
ASSEMBLY INSTRUCTIONS

Wood Sun Lounger CSL 300



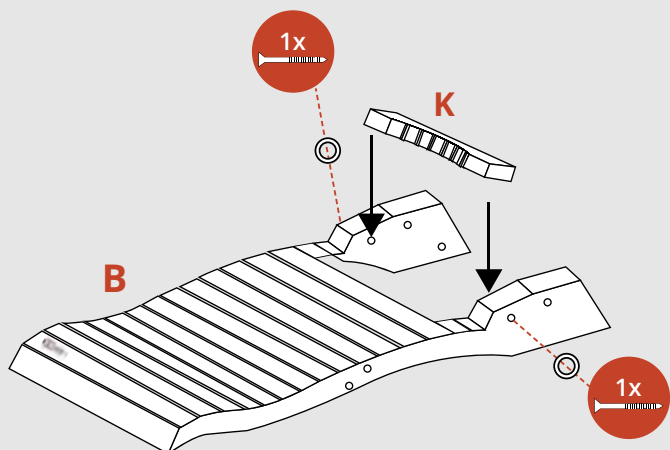
Before you start

- Carefully unpack the package and check if all components are present.
- Required for assembly: cordless drill, hammer and an wrench 13. The bit for the drill machine is included in the bag of screws.
- For the CSL 300, all attachment points with screws must be glued with the wood construction glue provided for added stability. One tube of glue is enough for three pieces of furniture.
- Due to the drying of the glue you can only coat the chair with oil after assembling it.



Step 1 | Seat slats

- Place side pieces A on a flat surface, with the notches facing up.
- Take a seat slat B and place it in the first notches at the front of the parts A, with the countersunk holes facing up.
- Secure slat B with a 4x40 mm screw on each side.
- Fasten another slat B in the same way in one of the notches near the back.
- Attach the other slats B. Place the slat with the logo into the second set of notches on the front. Leave the last notch open.

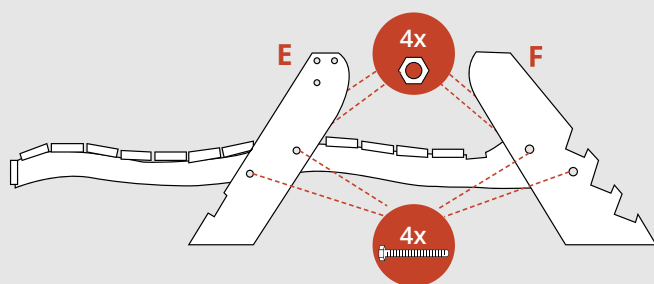
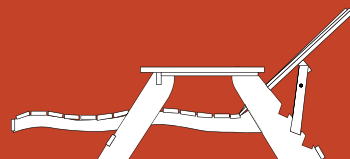


Step 2 | Part K

- Take two 8x70 screws and slide a washer over each of them.
- Take part K and place it in the center of the two side pieces A.
- Push the 8x70 screws from the outside on the right and left through the large hole.
- **Caution:** do not tighten the screws yet. Part K must remain rotatable.

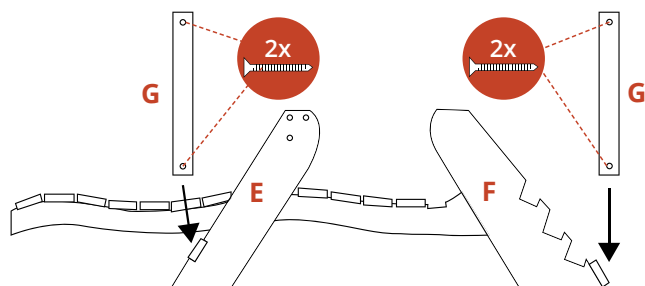
ASSEMBLY INSTRUCTIONS

Wood
Sun Lounger
CSL 300



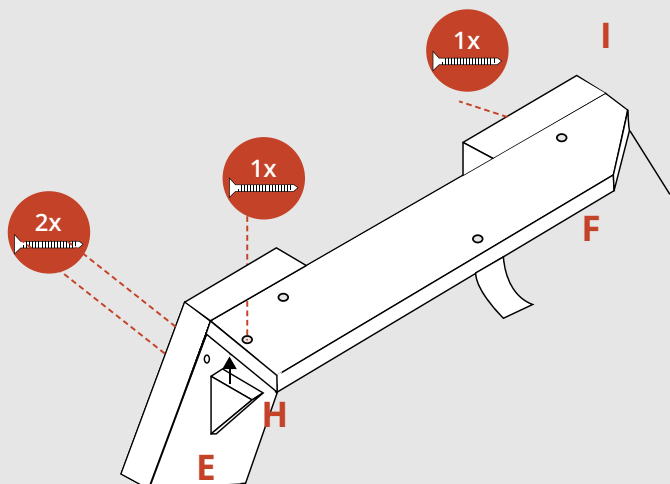
Step 3 | Chair legs

- Take one chair leg E and place it in the center of side piece A, with the countersunk holes facing inward.
- Take 2 bolts, 2 nuts and 4 washers. Slide the bolts + washer from the outside through part E. Secure E by tightening the nuts + washer from the inside.
- Take a chair leg F and attach it to the back of A in the same way.
- Repeat these steps on the other side of the chair.



Step 4 | Cross bars G

- Take a cross bar G and place it under the lower notches of the back legs F.
- Secure the bar with a 4x40 mm screw on each side.
- Take the second cross bar G and place it in the notch in the front seat legs E.
- Secure with a 4x40 mm screw per side.

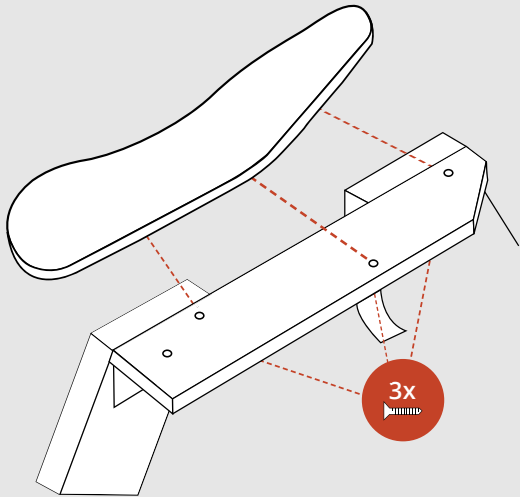
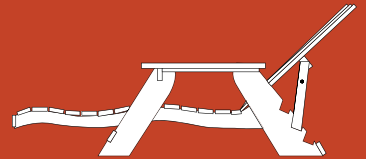


Step 5 | Armrest carriers

- **Caution:** make sure you glue all parts at this step.
- Place armrest I next to chair legs E and F. Make sure the top of I is even with the top of the chair legs. Make sure that the side with one countersunk hole is facing up.
- Secure I to E and F with a 4x40 mm screw for each leg, starting from the inside of the chair.
- Take triangle H and place it under part I next to foreleg E.
- Secure H to E and I with 4x40 mm screws in the pre-drilled holes.
- Repeat these steps on the other side of the chair.

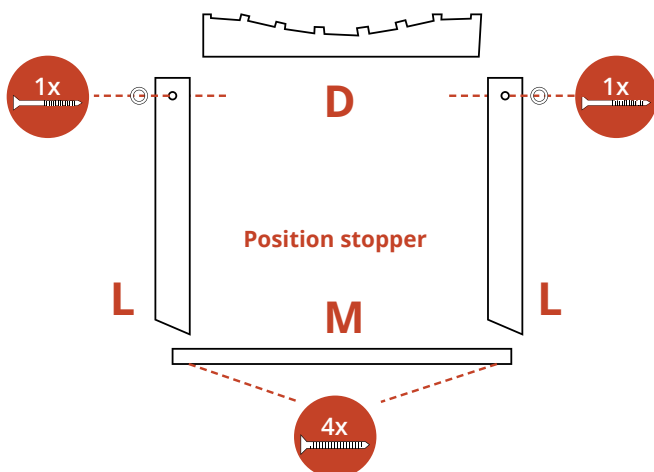
ASSEMBLY INSTRUCTIONS

Wood
 Sun Lounger
 CSL 300



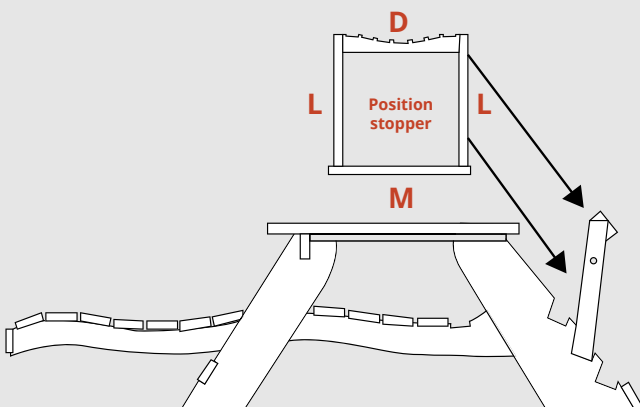
Step 6 | Armrests

- Place armrest J with the broad side facing forward on the armrest carrier.
- Secure J with three 4x30 mm screws. Tighten the screws through plank I from underneath.
- **Caution:** do not screw too far.
- Repeat on the other side of the chair.



Step 7 | Assemble position stopper

- Gather parts L, D and M to make the position stopper.
- Position parts L to the left and right of the upper backrest D.
- Secure L to D by inserting an 8x70 screw + washer through the screw hole on top of L.
- **Caution:** do not overtighten, part D must remain rotatable.
- Place slat M at the bottom of parts L and fasten with two 4x40 mm screws on each side.

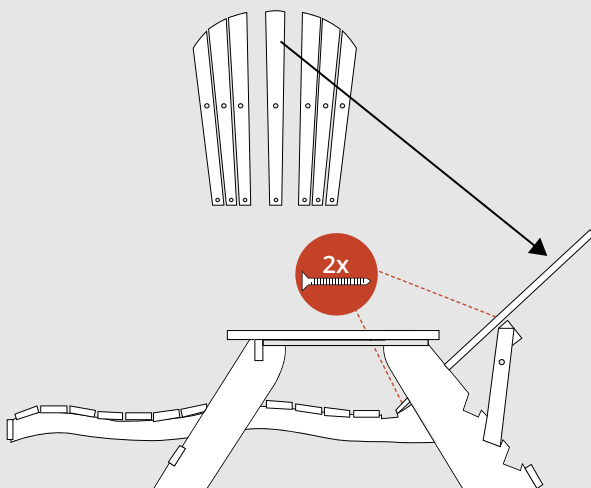
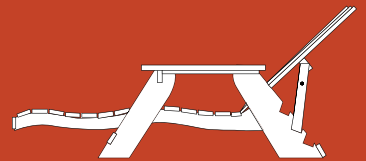


Step 8 | Insert the position stopper

- Place the position stopper upright into the centre reclining position underneath the back legs.
Caution: Slat (M) should fit perfectly in the notch for step 9.
- Rotate the upper backrest (D) until the notches are facing the front.

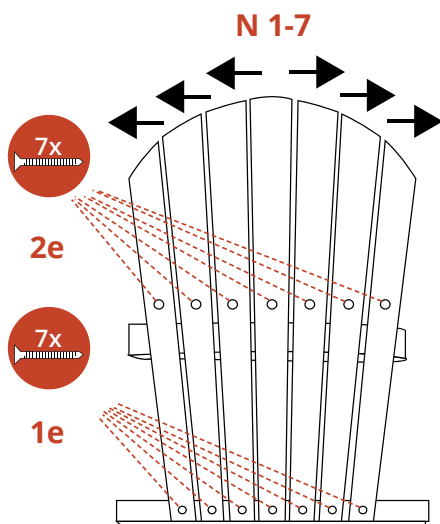
ASSEMBLY INSTRUCTIONS

Wood
Sun Lounger
CSL 300



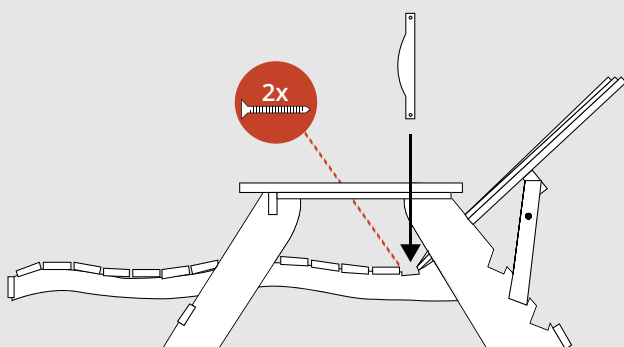
Step 9 | Center back slat

- Lay down the back slats L1-7 in the correct order, starting with the longest slat in the middle. The slats should form an arch at the top.
- Place the center slat in the center notch from D and K with the countersunk holes facing forward.
- Make sure the slat fits exactly into the notch and is parallel to the bottom of the low back board D.
- Attach the longest, middle slat to D and then to K with a 4x40 mm screw.



Step 10 | Back slats

- Place the remaining back slats in their proper places.
- Fasten the slats at the bottom with 4x40 mm screws
- Make sure that the slats are properly located at the top and form a nice arch. The distance between the slats should be even. Use the notches as reference points.
- Fasten the slats at the top with 4x40 mm screws.

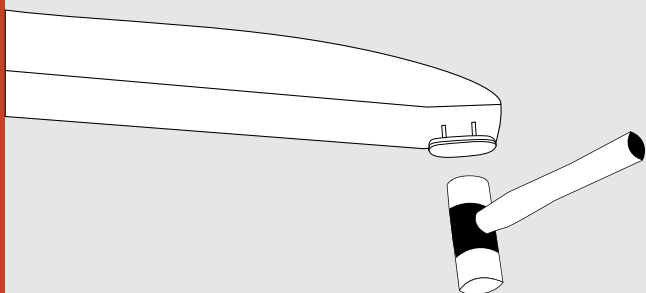
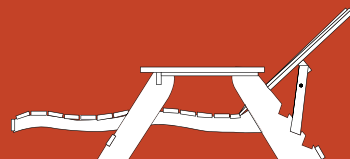


Step 11 | Slat C

- Insert slat C into the notches at the back of the seating, with the curved side facing back and the countersunk holes facing up.
- Attach M with a 4x40 mm screw on both sides.

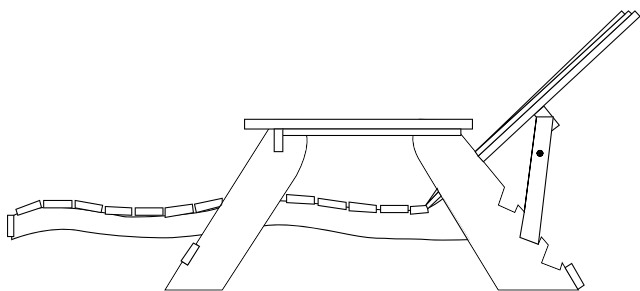
ASSEMBLY INSTRUCTIONS

Wood
Sun Lounger
CSL 300



Step 12 | Furniture gliders

Use a hammer to attach the 4 furniture glides under the chair legs.



Klaar!

After you're work is done, it's good to relax...
in your new Sun Lounger CSL 300.

Enjoy!